

## Tire and Automotive - Standard Upgrades Options



### Machine Controllers

Quote Letter and Line Item	Title / Description
<b>Tire0007-00</b>	<b>Generic Windows 7 Plantwide update package quotation</b>
Tire0007-01	D70 (TQC-PC) Black Tower Machine Controller
Tire0007-02	ASTEC Model C Black Tower Machine Controller (Allen-Bradley PLC)
Tire0007-03	Add Allen Bradley Ethernet module if required
Tire0007-04	ASTEC Model C Black Tower Machine Controller (GE PLC)
Tire0007-05	ASTEC Model C Black Tower Machine Controller (Siemens PLC)
Tire0007-06	ASTEC Plus Black Tower Machine Controller
Tire0007-07	ASTEC Plus Black Tower Machine Controller for ARC Machines (Allen-Bradley PLC)
Tire0007-08	AIT Black Tower Machine Controller
Tire0007-09	AkroDYNE Black Tower Machine Controller
Tire0007-10	Replace Beckhoff CP-Link HMI with new Industrial HMI
Tire0007-11	TGIS Black Tower Machine Controller
Tire0007-12	RADViewer 6 with DLR
Tire0007-13	Up-charge for MicroTech Machine Controller
<b>Tire0010-00</b>	<b>Generic Windows 7 Plantwide replacement package quotation</b>
Tire0010-01	D70 (TQC-PC) Black Tower Machine Controller
Tire0010-02	ASTEC Model C Black Tower Machine Controller (Allen-Bradley, Siemens or GE PLC)
Tire0010-03	ASTEC Plus Black Tower Machine Controller
Tire0010-04	ASTEC Plus Black Tower Machine Controller for ARC Machines (Allen-Bradley PLC)
Tire0010-05	ASTEC FX Black Tower Machine Controller (Allen-Bradley PLC)
Tire0010-06	ASTEC FX Black Tower Machine Controller for ARC Machines (Siemens PLC)
Tire0010-07	ASTEC-FX Black Tower Machine Controller for ARC Machines (Allen-Bradley PLC)
Tire0010-08	ASTEC-FX / TGIS Combination Black Tower Machine Controller (Allen-Bradley PLC)
Tire0010-09	ASTEC-FX / TGIS Combination Black Tower Machine Controller (Siemens PLC)
Tire0010-10	ASTEC-FX w/ARC/TGIS Black Tower Machine Controller (Allen-Bradley PLC)
Tire0010-11	AIT Black Tower Machine Controller
Tire0010-12	AkroDYNE Black Tower Machine Controller (Allen-Bradley or Siemens PLC)
Tire0010-13	Replace Beckhoff CP-Link HMI with new Industrial HMI
Tire0010-14	AkroDYNE FX Black Tower Machine Controller (Allen-Bradley PLC)
Tire0010-15	AkroDYNE FX Black Tower Machine Controller (Siemens PLC)
Tire0010-16	AkroDYNE-FX / TGIS Black Tower Machine Controller (Allen-Bradley PLC)
Tire0010-17	AkroDYNE-FX / TGIS Black Tower Machine Controller (Siemens PLC)
Tire0010-18	AkroDYNE Truck / TGIS Black Tower Machine Controller
Tire0010-19	TGIS Black Tower Machine Controller
Tire0010-20	RADViewer 6 with DLR
Tire0010-21	Up-charge for MicroTech Machine Controller
<b>Auto0001-00</b>	<b>Generic Windows 7 Plantwide Machine Controller Upgrade</b>
Auto0001-01	ATW-VTW Black Tower Machine Controller (>= 40-17027 or 46-16001)
Auto0001-02	ATW-VTW Black Tower Machine Controller (< 40-17026 or 46-16001)
Auto0001-03	ASTEC-TW Black Tower Machine Controller (Allen-Bradley ControlLogix PLC)
Auto0001-04	Add Allen Bradley Ethernet module if required
Auto0001-05	Up-charge for MicroTech Machine Controller
<b>Auto0002-00</b>	<b>Generic Windows 7 Plantwide Machine Controller Replacement</b>
Auto0002-01	ATW-VTW Black Tower Machine Controller (>= 40-17027 or 46-16001)
Auto0002-02	ATW-VTW Black Tower Machine Controller (< 40-17026 or 46-16001)
Auto0002-03	ASTEC-TW Black Tower Machine Controller (Allen-Bradley ControlLogix PLC)
Auto0002-04	Up-charge for MicroTech Machine Controller